

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/628,598	07/28/2003	Joseph W. Daggett	FSI0041/US/3	4644
33072	7590 06/01/2006		EXAMINER	
	SINDER, PLLC MAPLE ISLAND BUIL	EDWARDS, LA	EDWARDS, LAURA ESTELLE	
221 MAIN STREET NORTH			ART UNIT	PAPER NUMBER
STILLWAT	TER, MN 55082		1734	
			DATE MAILED: 06/01/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)	
	10/628,598 DAGGETT ET AL.		
Office Action Summary	Examiner	Art Unit	
	Laura Edwards	1734	
The MAILING DATE of this communication ap Period for Reply	pears on the cover sheet with the c	orrespondence ad	dress
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING ID.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period.  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailine earned patent term adjustment. See 37 CFR 1.704(b).	DATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tim I will apply and will expire SIX (6) MONTHS from the, cause the application to become ABANDONE	N. nely filed the mailing date of this ∝ D (35 U.S.C. § 133).	
Status			
<ul> <li>1) Responsive to communication(s) filed on</li> <li>2a) This action is FINAL. 2b) This action is FINAL.</li> <li>3) Since this application is in condition for allowed closed in accordance with the practice under</li> </ul>	is action is non-final. ance except for formal matters, pro		e merits is
Disposition of Claims			
4) ⊠ Claim(s) 8-27 is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 8-27 is/are rejected. 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/or	awn from consideration.		
Application Papers			
9) ☐ The specification is objected to by the Examin 10) ☑ The drawing(s) filed on 28 July 2003 is/are: a Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) ☐ The oath or declaration is objected to by the Examin 11.	) $\square$ accepted or b) $\square$ objected to be drawing(s) be held in abeyance. Section is required if the drawing(s) is objection	e 37 CFR 1.85(a). jected to. See 37 CF	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreigna) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureat * See the attached detailed Office action for a list	nts have been received.  Its have been received in Applicationity documents have been received in Applicationity documents have been received in the contract of the contract	on No ed in this National	Stage
Attachment(s)  1) Notice of References Cited (PTO-892)  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date —.	4) Interview Summary Paper No(s)/Mail Do 5) Notice of Informal F 6) Other:	ate	O-152)

Art Unit: 1734

### Specification

The disclosure is objected to because of the following informality: on page 1, Applicants need to update the history of the previous application, 09/397714 to reflect --U.S. Patent No. 6,599,560--.

Appropriate correction is required.

## Claim Rejections - 35 USC § 112

Claims 8-27 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

In claim 8, Applicants claim a system for coating a workpiece, however, there is no coating device or coating application means (i.e., a nozzle, a dispenser, etc.) claimed.

In claim 8, line 9, Applicants recite a process limitation of the workpiece being rotated, however, it is unclear how the workpiece is rotated because no structure has been claimed to enable rotation of the workpiece.

In claim 10, Applicants recite coating process parameters, however, none of the parameters can be determined from the structure recited in claim 8 because none of the structure is claimed to enable information to obtained therefrom. For example, the first parameter includes a composition temperature, however, there is no composition temperature sensor recited in the claimed system. Respectively, there is no structure claimed for sensing spinner speed, no workpiece temperature sensor, no coating enclosure temperature sensor, no delay structure or timing delay structure, no variable speed motor to rotate the workpiece to cause acceleration of

Application/Control Number: 10/628,598 Page 3

Art Unit: 1734

the workpiece, or spin duration timer. Therefore, it is unclear how such parameters would be determined with the system recited in claim 8.

In claim 11, Applicants recite "process timing delay" and it is unclear whether this is the same delay when referring to an "intra-station delay" as recited in claim 10. Clarification is necessary.

In claim 14, it is unclear how the information used to derive the output signal further comprising a correlation between coating thickness and the generated pressure signal constitutes a further structural limitation.

In claim 16, it is unclear how the type of material intended to be used in the system further structurally limits the system. Presently, no source or supply of photoresist is positively claimed in independent claim 8.

For claim 17, see the first response above to claim 8 and the response to claim 10.

For claim 20, see the response above to claim 16.

In claim 22, it is unclear how the workpiece being a semiconductor wafer further structurally limits the system.

In claim 23, it is unclear how pressure being determined during rotation of the workpiece further structurally limits the system as recited in claim 17.

For claim 24, see the first response to claim 8.

For claim 16, see the response to claim 23. Also, note that the system of claim 24, does not require spinner structure to enable rotation of the workpiece.

Art Unit: 1734

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 8, 12-14, and 24-26 are rejected under 35 U.S.C. 102(b) as being anticipated by Homma et al (US 5,777,300).

Homma et al teach a system for providing a coating film on a workpiece comprising a processing chamber (9); a coating enclosure (2) inside the processing chamber, wherein the workpiece is supported inside the coating enclosure during coating operations; a pressure sensor (21) positioned outside the coating enclosure; an elbow shaped pressure communicative conduit operatively coupling the pressure sensor to the interior of the coating enclosure such that a pressure signal generated by the pressure sensor at a time during which the workpiece is processed indicative of [barometric] pressure inside the coating enclosure; a control system (22) operatively coupled to the pressure sensor and adapted to control coating film thickness via controlling the pressure within the coating enclosure via information obtained from the pressure sensor (col. 5, lines 19-30). As noted in the citation by Homma et al, it is well established that the controller is in communication with the pressure sensor (21) and while feedback or information is generated and returned back to the controller, the controller further controls other instruments [governing the coating process] in the system.

With respect to claims 8 and 26 with respect to the process limitation of the workpiece being rotated. These claims have been given no patenatable weight because no structure is claimed to provide a rotatable work support.

Art Unit: 1734

Claims 8-11, 14-18, and 20 are rejected under 35 U.S.C. 102(b) as being anticipated by Matsui (US 5,766,671).

Matsui et al teach a system for providing a coating film (i.e., photoresist) on a workpiece comprising a processing chamber (18, 20); a coating enclosure (14) inside the processing chamber, wherein the workpiece is supported inside the coating enclosure during coating operations; a pressure sensor (36) positioned outside the coating enclosure; a pressure communicative conduit (not numbered) extending from the sensor to CPU (40), the pressure sensor generating a pressure signal generated by the pressure sensor at a time while the workpiece (col. is coated indicative of [barometric] pressure inside the coating enclosure; a control system (46) operatively coupled to the pressure sensor and adapted to control coating film thickness via controlling the pressure within the coating enclosure via information obtained from the pressure sensor (col. 6, lines 31 to col. 7, lines 1-26).

#### Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

1. Determining the scope and contents of the prior art.

Art Unit: 1734

- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

Claims 10, 11, 17, and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Matsui (US 5,766,671) in view of Homma et al (US 5,777,300).

Matsui et al teach a system for providing a coating film (i.e., photoresist) on a workpiece comprising a processing chamber (18, 20); a coating enclosure (14) inside the processing chamber, wherein the workpiece is supported inside the coating enclosure during coating operations; a pressure sensor (36) positioned outside the coating enclosure; a pressure communicative conduit (not numbered) extending from the sensor to CPU (40), the pressure sensor generating a pressure signal generated by the pressure sensor at a time while the workpiece (col. is coated indicative of [barometric] pressure inside the coating enclosure; a control system (46) operatively coupled to the pressure sensor and adapted to control coating film thickness via controlling the pressure within the coating enclosure via information obtained from the pressure sensor (col. 6, lines 31 to col. 7, lines 1-26). Matsui is silent concerning the controlling of the coating process parameter of timing [intra-station] delay. However, it was known in the coating art, at the time the invention was made, to control the process parameter of timing delay in the spin coating of a substrate with a photoresist to minimize consumption of the photoresist as evidenced by Sanada (see col. 3, lines 32-67). In light of the cost savings benefit teachings of Sanada, it would have been obvious to one of ordinary skill in the art to incorporate into the controller in association with the other coating process parameters (i.e., coating temperature, spin speed, etc.) the coating process control parameter, process timing delay, in order to minimize the consumption of photoresist when coating the substrate.

Art Unit: 1734

Claims 12, 13, and 21-26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Matsui (US 5,766,671) in view of Homma et al (US 5,777,300).

Matsui et al teach a system for providing a coating film (i.e., photoresist) on a workpiece comprising a processing chamber (18, 20); a coating enclosure (14) inside the processing chamber, wherein the workpiece is supported inside the coating enclosure during coating operations; a pressure sensor (36) positioned outside the coating enclosure; a pressure communicative conduit (not numbered) extending from the sensor to CPU (40), the pressure sensor generating a pressure signal generated by the pressure sensor at a time while the workpiece (col. is coated indicative of [barometric] pressure inside the coating enclosure; a control system (46) operatively coupled to the pressure sensor and adapted to control coating film thickness via controlling the pressure within the coating enclosure via information obtained from the pressure sensor (col. 6, lines 31 to col. 7, lines 1-26). Matsui is silent concerning an elbow shaped pressure conduit comprising a first end having an inlet positioned inside the coating enclosure and a second end coupled to the pressure sensor, the conduit having an elbow to inhibit egress of coating fluid into the conduit. However, it was known in the art, at the time the invention was made, to provide as a coating arrangement, an elbow shaped pressure conduit comprising a first end having an inlet positioned inside a coating enclosure and a second end coupled to a pressure sensor (21) as evidenced by Homma et al (see Fig. 1, lines 19-31). In light of the coating arrangement of Homma et al, it would have been obvious to one of ordinary skill in the art to provide in the Matsui system, an elbow shaped pressure conduit comprising a first end having an inlet positioned inside the coating enclosure and a second end coupled to a pressure sensor in so long as the pressure within the coating enclosure was accurately detect.

Art Unit: 1734

Moreover, Matsui do not appear to be particular with respect to the exact location of the pressure sensor as evidenced by col. 7, lines 52-65, such that it would have been within the purview of one of ordinary skill in the art to incorporate the elbow conduit arrangement of Homma et al, with the pressure sensor outside of immediate contact with coating materials/chemicals used in association with the substrate to maintain a longer lifetime of the pressure sensor.

#### Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. The following patent discloses the state of the art with respect to a coating apparatus including externally disposed pressure and temperature sensors: Gurer et al (US 6,254,936). The following patent discloses the state of the art with respect to a spin coater system designating various conventional coating process parameters including spin direction, spin speed, time cycles, temperature velocity, and so forth: Brytsche et al (US 5,685,908).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Laura Edwards whose telephone number is (571) 272-1227. The examiner can normally be reached on Monday-Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Fiorilla can be reached on (571) 272-1187. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 1734

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Laura Edwards
Primary Examiner
Art Unit 1734

Page 9

Le May 26, 2006